In the claims:

Claims 18 through 32 are pending. Please cancel claims 18 through 24, amend claims 25 through 32 and add claims 33 through 42:

Claims 18-24 (cancelled)

Claim 25. (currently amended) A method for making an automotive wheel comprising the steps of:

placing a wheel into one of a plurality of removable cartridges;

inserting media in said cartridge to enable the media to contact said wheel;

inserting said cartridge ~~from the end of a~~ into a container journaled on a turret wherein said container is capable of selective rotation independent of said turret; and

rotating said turret to apply said media to finish the wheel.

Claim 26. (original) The invention of claim 25 wherein said cartridges are generally cylindrical having a hexagonal cross section.

Claim 27. (original) The invention of claim 25 ~~wherein said fixture is~~ further comprising a ~~plurality of~~ two-part cushioned supports for placement around said wheels.

Claim 28. (currently amended) The invention of claim 25 wherein said cartridges are end loaded into said containers ~~barrel cages~~ and stably held therein.

Claim 29. (currently amended) The invention of claim 25 wherein said cartridges are ~~end~~ loaded via a conveyor into the containers ~~barrel cages~~ and stably held therein.

Claim 30. (currently amended) The invention of claim 25 wherein said turrets have openings for receiving said cartridge into said containers ~~cages~~.

Claim 31. (original) The invention of claim 25 ~~wherein said fixture comprises~~ further comprising a two part support about each wheel that is capable of permitting selective reception of said media about the surface of the wheel that requires finishing.

Claim 32. (currently amended) A method for making an automotive wheel having the following steps

placing a wheel into one of a plurality of removable cartridges;

inserting media in said cartridge to enable the media to contact said wheel;

inserting said cartridge ~~from an incline~~ into ~~the end of~~ a container ~~cage~~ rotatably mounted on a turret wherein said container ~~cage~~ is capable of selective rotation independent of said turret; and

rotating said turret to apply said media to finish the wheel.

Claim 33. (new) A method for making an automotive wheel as claimed in claim 32 wherein said cartridges are inserted into said container ~~cage~~ from the side of the turret.

Claim 34. (new) A method for making an automotive wheel as claimed in claim 32 wherein said wheels are stably held in said containers.

Claim 35. (new) A method for making an automotive wheel as claimed in claim 32 wherein said wheels are polished to a mirror-like finish.

Claim 36. (new) A method for making automotive wheel as claimed in claim 32 further comprising a support about each wheel that is capable of permitting selective reception of said media about the surface of the wheel that requires finishing.

Claim 37. (new) An automotive wheel made from the process comprising the steps of:

placing a wheel into one of a plurality of removable cartridges;

inserting media in said cartridge to enable the media to contact said wheel;

~~inserting~~ mounting said cartridge ~~into the side of a container journaled~~ on a turret wherein said ~~container~~ cartridge is capable of selective rotation independent of said turret; and

rotating said turret to apply said media to finish the wheel.

Claim 38. (new) An automotive wheel made from the process claimed in claim 37 further comprising the step of placing said wheel in a fixture for stably holding said wheel in said cartridge ~~container~~.

Claim 39. (new) An automotive wheel made from the process claimed in claim 38 wherein said fixture is a two-part cushioned support for placement around the wheel.

Claim 40. (new) An automotive wheel made from the process claimed in claim 37 wherein said ~~containers~~ cartridges are inserted into a container mounted on said turret ~~cages~~.

Claim 41. (new) An automotive wheel made from the process claimed in claim 37 wherein said cartridges are generally cylindrical.

Claim 42. (new) An automotive wheel made from the process claimed in claim 37 wherein said cartridges are generally cylindrical having a hexagonal cross section.